



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D2582

Job Sheet 176849



Part No: D2582

Job Qty: 1 ea

Part Name: Hi-Skid Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/2/18

Job Tracking No:

Due Date: 5/18/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:F Removed Manufacturing 05-11-07 JLM IPP Rev:G Added part # to Sub 06-08-10 JLM
IPP Rev H New pick list 08.01.11 EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	5/18/18	5/18/18	0.00	0.00	Start Up Small Fab		
100	Small Fab	8 pcs	5/18/18	5/18/18	0.00	2.20	Small Fab		
110	QC	8 pcs	5/18/18	5/18/18	0.00	0.00	QC5		
120	Packaging	8 pcs	5/18/18	5/18/18	0.00	0.00	Packaging3		
130	QC21-SA	8 Ea	5/18/18	5/18/18	0.00	0.00	QC21		

Part Op 100 - Assemble as per Dwg D2582 and
Descriptions: 120 - LOCATION WA003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2278	Step Leg	16 Ea (2 ea)	90-Start up Operation	5069621 21x 5063801x
D2279	Step Spacer	8 Ea (1 ea)	90-Start up Operation	5063334 29x 4x 5064804 8x
D2322	Step Spacer	8 Ea (1 ea)	90-Start up Operation	5030597 4x 5066682 8x
D3720-1	Step Spacer	8 Ea (1 ea)	90-Start up Operation	F146311 9x 5062435 3x
D3720-2	Step Spacer	8 Ea (1 ea)	90-Start up Operation	5062432 4x 5054843 8x
MS20470AD4-4	Rivet, Universal Head	176 Ea (22 ea)	90-Start up Operation	5054111
MS20470AD4-5	Rivet, Universal Head	32 Ea (4 ea)	90-Start up Operation	5049829

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2278	16	1	0
	D2279	8	14	0
	D2322	8	24	0
	D3720-1	8	21	0
	D3720-2	8	20	0
	MS20470AD4-4	176	3,407	0
	MS20470AD4-5	32	3,260	0

Part Specifications

Specifications could not be found.



Container No: S072948

Part: D2582

Job No: 176849

Serial No/Batch: S072948

Revision:

Inspector:

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Date: 05/22/18